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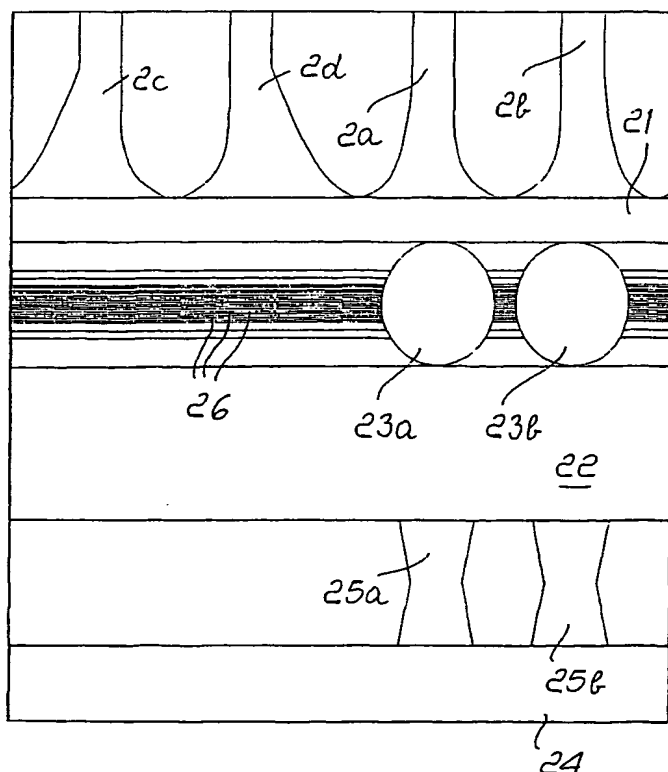
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(54) Title: METHOD FOR MANUFACTURING KNITTED ARTICLES FOR FORMING ITEMS OF CLOTHING, SUCH AS
BODY SUITS, SLEEVELESS TOPS, UNDERSHIRTS, BRAS, UNDERPANTS OR THE LIKE, WITHOUT LATERAL SEAMS,
WITH A CIRCULAR KNITTING MACHINE



(57) Abstract: A method for manufacturing knitted
articles for forming items of clothing, such as body suits,
sleeveless tops, undershirts, bras, underpants or the like,
without lateral seams, with a circular knitting machine,
comprising a step for forming at least one pouch-like
region (13a, 13b, 23a, 23b, 25a, 25b), in which part of the
needles or all the needles that belong to at least one sector
of the needle cylinder are moved to knit at at least one
feed of the machine by actuating the needle cylinder of
the machine with an alternating rotary motion about its
axis and with an extent of oscillation that is sufficient to
produce the transit, at the feed, of all the needles of the
sector that are moved so as to knit at the feed, in order
to form, with the needles that belong to the sector and
are moved so as to knit, a number of rows of knitting
in excess with respect to the number of rows of knitting
formed by the needles that are contiguous to the sector.



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